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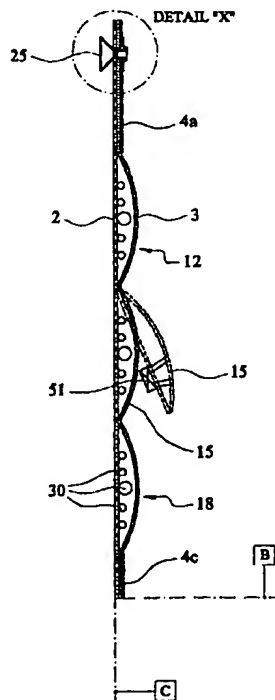
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(54) Title: COOLER STRUCTURE FOR SURFACE COOLING



(57) Abstract: A cooler structure (1) for use in cooling a surface (such as a vehicle windscreen) has a backing panel (2) and, supported on the backing panel, cooling medium (30) in heat transfer relationship with the backing panel (2). The structure (1) may have a displaceable flap (15) or the like through which a target zone of the surface may be accessed. The displaceable flap (15) or the like may carry cooling medium (30).

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Cooler Structure for Surface Cooling

5 The present invention relates to a cooler structure for cooling a surface and more particularly to a cooler structure suitable for cooling a vehicle windscreen.

10 In hot ambient conditions (particularly in climates having strong sunshine) vehicle windscreens can reach high temperatures frequently in excess of 50°C and on occasions up to 90°C plus. In such high temperature conditions it is a known problem that small windscreen breaks or cracks can become elongated (or result in shattering of the
15 windscreen) when stresses are applied to the windscreen. This phenomenon is known in the art as 'cracking off'. Cracking off may occur when pressure or stresses are applied by crack or break repair devices which are mounted to the vehicle windscreen to repair a crack or break in
20 such hot ambient conditions. Such a device is disclosed in WO-A-0134373.

An improved apparatus and technique have now been devised for such situations. According to the invention, there is
25 provided a cooler structure for use in cooling a surface, the cooler structure comprising a backing panel and, supported on the backing panel, cooling medium in heat transfer relationship with the backing panel.

30 The cooler structure beneficially has a zone (access zone)

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within its periphery through which a target zone of the surface (such as a zone of a windscreen having a crack or break) may be accessed. This zone of the structure (the accessible zone) is beneficially bounded by a cooling zone

5 of the structure having the cooling medium supported on the structure. The target zone is beneficially accessed by a removable (or at least partially displaceable) portion of the cooler structure, such as a fold-back flap or the like which may be cut through the backing panel of the cooler

10 structure. Beneficially the removable or displaceable portion carries cooling medium such that when the relevant portion is in place adjacent and contacting the surface (windscreen) the target zone is also directly cooled.

15 The removable or displaceable portion may be removed or displaced to permit the target zone to be accessed (and the repair process conducted) whilst the remainder of the structure remains in cooling contact with the surface (windscreen). The access zone is beneficially dimensioned

20 to permit windscreen repair apparatus to be placed on a vehicle windscreen whilst the cooler structure is in place.

The cooling medium is beneficially present over an area of the cooler structure corresponding to substantially 60% or

25 more (more preferably 70%, more preferably still 80%) of the backing panel.

The backing panel is beneficially substantially liquid impermeable and preferably comprises a plastics or rubber

30 material such as for example PVC. Beneficially the backing

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panel comprises a flexible sheet material which is conformable to the shape of the surface (for example the curvature of a vehicle windscreen).

- 5 It is preferred that the cooling medium comprises a material to be hydrated (or an already hydrated material). The cooling medium beneficially comprises an absorbent polymer material, preferably a superabsorbent polymer material such as for example a polymer obtainable under the
10 trade name Hysorb M 7055 (BASF). Beneficially the cooling medium is in granular, particulate or hydrogel form.

The cooling medium is beneficially contained within pockets defined and formed on the structure. Discrete pockets
15 effectively permanently retaining dosed quantities of the cooling medium.

The pockets beneficially have a front panel portion, beneficially comprising liquid permeable material. The
20 backing panel preferably defines the opposite panel of the relevant pocket. The pockets are preferably formed by weld seams along face adjacent face sheets comprising the pockets.

- 25 Beneficially the structure is provided with mounting means for securing the structure in position on the surface. In one embodiment the mounting means may comprise one or more sucker cups, preferably provided along an upper portion of the cooler structure.

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According to a second aspect, the invention provides a method of cooling a surface (particularly a vehicle windscreen), the method comprising positioning a cooler structure as defined herein, in position with the backing
5 panel of the cooler structure adjacent the surface/windscreen.

According to a further aspect, the invention provides a method of repairing a flaw (such as a crack or break) in a
10 vehicle windscreen, the method comprising positioning a cooler structure in position with a backing panel of the cooler structure in contact with the windscreen; permitting a period of time to elapse; and carrying out a repair process on the flaw.

15 Beneficially the cooler structure has a zone within the periphery of the cooler structure which zone is positioned over the flaw in the windscreen and through which zone the flaw of the windscreen may be accessed. Beneficially the
20 repair process is carried out on the flaw whilst the cooler is in situ, positioned on the windscreen.

Beneficially the cooler structure includes temperature indicating means arranged to indicate the local temperature
25 of the surface (e.g. windscreen).

According to a further aspect, the invention provides a method of manufacturing a cooler structure, the method comprising welding a liquid permeable sheet material to a
30 liquid impermeable backing along weld lines to form a

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series of pockets containing a cooling medium retained in the pockets.

According to still a further aspect, the invention provides
5 a kit comprising a cooler structure as defined herein and
a carrier container for containing the cooler structure,
typically in the hydrated state. Beneficially the kit
further includes a container for dispensing hydrating
liquid to hydrate the cooler structure. The container for
10 the cooler structure may also contain the hydrating liquid
container.

The invention will now be further described in specific
embodiment by way of example only and with reference to the
15 accompanying drawings, in which:

Figure 1 is a schematic plan view of a cooler according to
the invention;

20 Figure 2 is a schematic sectional view along Z-Z in Figure
1;

Figure 3 is an enlarged view of detail Y in Figure 1; and

25 Figure 4 is an enlarged view of detail X in Figure 2.

Referring to the drawings, a cooler 1 particularly suited
for cooling a zone of a vehicle windscreen, comprises a
flexible PVC backing layer 2 and a top sheet 3 of a non-
30 woven polyester material overlaying the backing. A second

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PVC layer sheet comprising marginal portions 4a, 4b, 4c and 4d and having a square central opening is laid over the non-woven polyester sheet 3. The layer structure is then welded using high frequency welding along a peripheral weld line 5 (extending around the entire perimeter of the cooler and along the internal edges of the marginal portions 4a, 4b, 4c to produce a peripheral weld line 6 defining a square boundary with the polyester top sheet 3. High frequency welding is also used to weld the polyester top sheet 3 to the backing layer 2 along parallel top to bottom weld lines 7, 8 and side to side parallel weld lines 9, 10. The polyester top sheet 3 is liquid permeable and is not stretched tightly across the backing layer 2 prior to welding in order to ensure the top sheet 3 can separate or pull away from the backing layer 2. In this way, when welded as described, the top sheet 3 together with the backing layer 2 forms a series of discrete pockets 11, 12, 13, 14, 15, 16, 17, 18, 19 into which liquid may pass via the top sheet 3. Prior to the welding stage granules 30 of a superabsorbent polymer gel material are placed in the zone of the pockets 15 to 19 intermediate the backing PVC layer 2 and the polyester top sheet 3. Typically, the polymer gel granules 30 are contained within soluble packets for ease of manufacturing. When the pockets are created by the welding process, the polymer gel granules 30 are effectively constrained within respective pockets 11 to 19.

When welding the top sheet 3 to the PVC backing layer 2, three lengths of over-wide weld line 7a, 8a, 10a are

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produced. Centrally of the over-wide weld line lengths 7a, 8a, 10a a continuous cut line 20 is formed extending from a first cut-line end 21 to a second cut-line end 22. Cut line ends 21 and 22 are defined by small circular apertures cut through the welded portion of the cooler. A flap or opening pocket 15 is thereby defined which may be folded back along welded seam 9 to reveal an aperture extending completely through the welded layer arrangement of the cooler. The facility to fold back flap pocket 15 is shown most clearly in Figure 2 where the folding back pocket 15 is shown in dashed lines. The purpose of the folding pocket is explained in detail below. It should be noted that the fold back pocket is surrounded by other pockets. The top triangular peripheral zone of the cooler 1 is provided with three plastic suckers 24, 26, 27 enabling the structure 1 to be mounted to the windscreen surface to be cooled with the backing layer 2 in contact with the windscreen surface. The suckers are mounted through respective apertures with a push fit stank 28.

20

The purpose of the cooler structure is to enable a windscreen to be cooled from a high ambient temperature condition to a cooler condition for apertures such as windscreen crack repair. As previously mentioned, in hot or sunny climates or ambient conditions, vehicle windscreens can reach high temperatures, frequently in excess of 50°C and on occasions up to 90°C and above. In such high temperature conditions, it is a known problem that small windscreen breaks or cracks can become elongated when stresses are applied to the windscreen. Such

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occurrences are referred to as 'cracking off'. Such cracking off can occur when crack or break repair devices are mounted on the windscreen to repair a crack or break. WO-A-0134373 discloses device for use in repairing

5 windscreen cracks or breaks by infilling with resin. The device rests on the surface and applies vacuum pressure to the crack or break. In so doing, the stress applied to the windscreen can result in 'cracking off' in hot ambient conditions. The repair of what should have been a minor

10 windscreen crack or break is therefore transformed into a more major repair job or even replacement of the screen. This is a technically more difficult, time consuming and expensive procedure. The cooler structure of the present invention enables 'cracking off' situations to be avoided

15 even in very hot ambient conditions.

The cooler structure 1 is first either completely immersed in water to hydrate the superabsorbent polymer granules 30 in the pockets 11 to 19. The hydrated granules 30 expand

20 to pad out the relevant pockets. The granules are manually spread out evenly through the relevant individual pockets. Following immersion in water, top up water may be added to maintain the hydration of the granules present in the pockets. The non-woven top sheet 3 material is water

25 permeable. The PVC backing layer 2 is water impermeable.

Next the surface of the PVC backing layer is wiped dry. It is important to keep moisture away from the break or crack zone of the windscreen. The cooler structure is then place

30 on the vehicle windscreen with the surface of the backing

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layer 2 in contact with the screen. The fold back pocket 15 is centered over the crack or break zone of the windscreen. Folding back the pocket 15 enables the crack to be observed whilst positioning the cooler structure 1 on the windscreen. The suckers 25, 26, 27 hold the structure in place on the screen. With the cooler structure in place on the screen, the central fold back pocket is folded to its closed position and the structure left in place for a fixed period (typically 5 - 10 minutes or so) to lower the temperature of the windscreen. The fold back pocket 15 carries an LED thermometer 51 which is visible from externally of the structure in order to provide indication of the local surface temperature of the windscreen.

In trials, the cooler structure 1 has been shown to reduce the screen temperature by up to 35°C in 6 minutes, depending upon the screen start temperature. The mechanism for cooling is heat transfer from the screen via the PVC backing layer 2 to the wet gel material 30, which is at a lower temperature than the screen. Additionally, the ambient hot conditions cause the water held by the gel material 30 to evaporate producing an added cooling effect on the gel material due to evaporation. The gel material in the pockets can have water added as required by sinking through the top sheet layer 3.

Following cooling, the central fold back pocket 15 is folded back and the break is repaired. For example, a vacuum resin repair apparatus as disclosed in WO-A-0134373 can be applied to the windscreen to repair the crack or

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break. The pockets surrounding the folded back central pocket 15 remain in cooling contact with the windscreen during the repair process.

5 Following the successful completion of the repair, the cooler structure is removed from the screen, folded for storage in a sealed plastics carry case. The sealed carry case is useful for storing the structure in a damp or wet condition, keeping the polymer gel material in an at least
10 partially hydrated condition.

In cooling from very hot conditions (screen temperature of 80°C or more) it has been found that with pocket 15 in place cooling the screen slight, slight extension of the
15 crack can sometimes occur. The provision of a small aperture 30 (sealed at a weld seam) through the centre of the pocket 15 has been found to ameliorate this problem and aid positioning of the device, the crack or break being centered on aperture 30.

20 The invention has primarily been described in relation to cooling vehicle windscreens. Those skilled in the art appreciate however that the invention has application in other situations where cooling of a surface or structure
25 may be required. Furthermore, the invention may also be of use in situations when temperature modification by heating may be required. The structure may in such circumstances be used to hold a heating material at higher temperature than the temperature of the surface to be heated. The
30 pockets 15 may in such circumstances hold a material

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arranged to selectively undergo an exothermic reaction to cause a heating effect.

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Claims:

1. A cooler structure for use in cooling a surface, the
5 cooler structure comprising a backing panel and,
supported on the backing panel, cooling medium in heat
transfer relationship with the backing panel.
2. A cooler structure according to claim 1, wherein the
10 cooler structure has a zone within the periphery of
the structure through which a target zone of the
surface may be accessed.
3. A cooler structure according to claim 2 wherein the
15 zone within the periphery of the cooler structure,
through which a target zone of the surface may be
accessed, is bounded by a cooling zone of the
structure having the cooling medium supported on the
20 structure.
4. A cooler structure according to claim 2 or claim 3,
wherein the zone within the periphery of the cooler
structure through which a target zone of the surface
may be accessed comprises a removable or at least
25 partially displaceable portion of the cooler
structure.
5. A cooler according to any of claims 2 to 4, wherein
30 the zone within the periphery of the cooler structure
through which a target zone of the surface may be

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accessed includes a portion of the backing panel and carries cooling medium.

- 5 6. A cooler structure according to any preceding claim, wherein the cooling medium is present over an area of the structure corresponding to substantially 60% or more of the backing panel.
- 10 7. A cooler structure according to any preceding claim, wherein the cooling medium is present over an area of the structure corresponding to substantially 70% or more of the backing panel.
- 15 8. cooler structure according to any preceding claim, wherein the cooling medium is present over an area of the structure corresponding to substantially 80% or more of the backing panel.
- 20 9. A cooler structure according to any preceding claim, wherein the backing panel is substantially liquid impermeable.
- 25 10. A cooler structure according to any preceding claim, wherein the backing panel comprises a plastics material.
- 30 11. A cooler structure according to any preceding claim, wherein the backing panel comprises flexible sheet material.

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12. A cooler structure according to any preceding claim,
wherein the cooling medium comprises material to be
hydrated or already hydrated material.
- 5 13. A cooler structure according to any preceding claim
wherein the cooling medium comprises an absorbent
polymer material.
- 10 14. A cooler structure according to any preceding claim,
wherein the cooling medium is in granular, particulate
or hydrogel form.
- 15 15. A cooler structure according to any preceding claim,
wherein the cooling medium is contained within pockets
present on the structure.
16. A cooler structure according to claim 15 wherein the
discrete pockets effectively permanently retain dosed
quantities of the cooling medium.
- 20 17. A cooler structure according to claim 15 or 16,
wherein the pockets have a panel portion defined by a
liquid permeable material.
- 25 18. A cooler structure according to any of claims 15 to
17, wherein the pockets have a panel portion defined
by the backing panel of the structure.
- 30 19. A cooler structure according to any of claims 15 to
18, wherein the pockets are defined by weld seam lines

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along adjacent sheets comprising the pockets.

20. A cooler structure according to any preceding claim,
wherein the structure is provided with mounting means
5 for securing the structure in position on the surface.
21. A cooler structure according to claim 20 wherein the
mounting means comprises one or more sucker cups.
- 10 22. A method of cooling a surface, particularly a vehicle
windscreen, the method comprising positioning a cooler
structure according to any preceding claim in position
with the backing panel of the cooler structure
adjacent the windscreen.
- 15 23. A method of repairing a flaw (such as a crack or
break) in a vehicle windscreen, the method comprising
positioning a cooler structure in position with a
backing panel of the cooler structure in contact with
20 the windscreen; permitting a period of time to elapse;
and carrying out a repair process on the flaw.
24. A method according to claim 23, wherein the cooler
structure has a zone within the periphery of the
25 cooler structure which zone is positioned over the
flaw in the windscreen and through which zone the flaw
of the windscreen may be accessed.
25. A method according to claim 23 or claim 24, wherein
30 the repair process is carried out on the flaw whilst

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the cooler is in situ, positioned on the windscreen..

26. A method according to any of claims 23 to 25, using a cooler structure according to any of claims 1 to 21.

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27. A method of manufacturing a cooler structure, the method comprising welding a liquid permeable sheet material to a liquid impermeable backing along weld lines to form a series of pockets containing a cooling medium retained in the pockets.

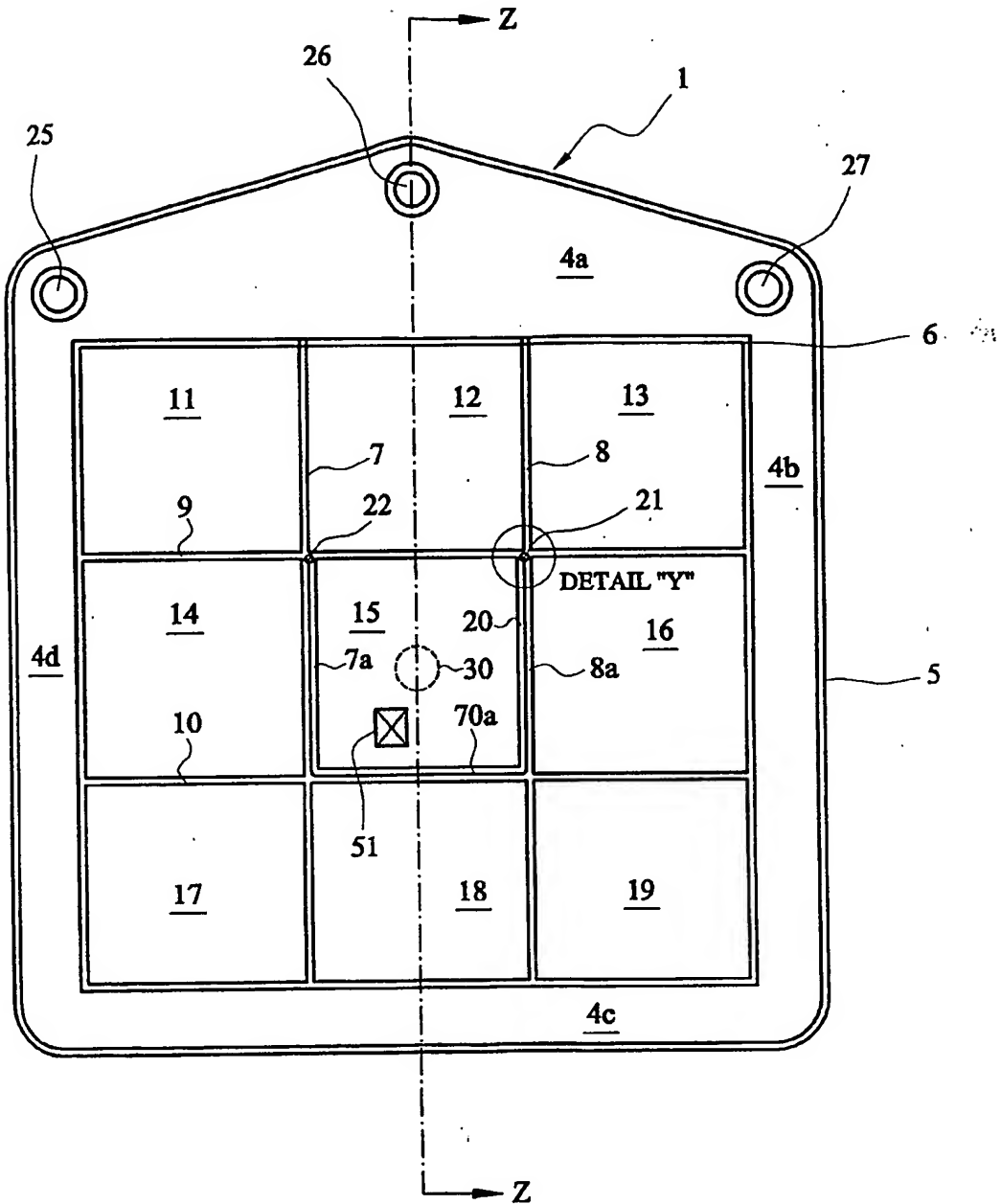
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28. A kit comprising a cooler structure according to any of claims 1 to 21, and a carrier container for containing the cooler structure in a hydrated state.

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29. A kit according to claim 28, further including a container for dispensing hydrating liquid to hydrate the cooler structure.

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**FIG. 1**

SUBSTITUTE SHEET (RULE 26)

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INTERNATIONAL SEARCH REPORT

International Application No
PCT/GB 03/03366

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 F24J1/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 F25D F24J C09K B29C B32B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 4 908 248 A (TSURUSAKI SATOSHI ET AL) 13 March 1990 (1990-03-13) abstract column 3, line 4 - line 50; figures	1,6-13, 15-18,22
Y	---	19,20,27
Y	FR 2 808 425 A (SERVE ERIC) 9 November 2001 (2001-11-09) page 5, line 1 - line 18; figure 1	19,27
Y	US 5 887 437 A (MAXIM ROSEMARY S) 30 March 1999 (1999-03-30) abstract; figures	20

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☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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Date of the actual completion of the international search

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INTERNATIONAL SEARCH REPORT

International Application No
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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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A	abstract page 7, line 2 - line 18; claims; figures ----	19,27
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INTERNATIONAL SEARCH REPORT
Information on patent family members

International Application No

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